

COCOON VINYL BOND B™

Adhesion Promoter



PRECAUTIONS

Read and understand the Material Safety Data Sheet thoroughly. Make sure that all involved parties are familiar with the M.S.D.S. COCOON VINYL BOND B, in its liquid state, is flammable; proper safety precautions against exposure to open flame, sparks, or other sources of ignition must be taken and strict safety rules enforced.

TECHNICAL DATA		
Viscosity	55 ku	ASTM D-446
Total Solids	30% (B.W.); 25% (B.V.)	ASTM D-1044
Flashpoint	+0°F	FTMS 141A (M4293)
Fire Resistance	Self Extinguishing	ASTM D568-56T
Adhesion to Steel (72 hours)	1.6 pounds/linear inch	
Adhesion to Steel (30 days)	2.9 pounds/linear inch	
Adhesion to Aluminum (72 hours)	2.0 pounds/linear inch	
Adhesion to Aluminum (30 days)	2.7 pounds/linear inch	
Adhesion to Wood (72 hours)	1.6 pounds/linear inch	
Adhesion to Wood (30 days)	2.0 pounds/linear inch	
Adhesion to Masonry (72 hours)	3.7 pounds/linear inch	
Adhesion to Masonry (30 days)	3.5 pounds/linear inch	
Drying Time	5 minutes	
Cleaning of Equipment	M.E.K. or Acetone	

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